

THICKNESS UNDER INTERNAL PRESSURE (NOZZLE REINFORCING PAD)

1. DESIGN CONDITION

- NOZZLE NUMBER	No =	M1	
- USED REINFORCEMENT TH'K	Tp =	8.00	mm
- PAD OUTSIDE DIAMETER	Dp =	500.00	mm
- REINF.PAD MATERIAL	Mat =	SPV355	
- NOZZLE ALLOWABLE STRESS	S1 =	192.50	Kgf/cm ²

L = USED NOZZLE NECK LENGTH	:	160.00	mm
ho = OUTWARD NOZZLE PROJECTION	:	70.00	mm
hi = INWARD NOZZLE PROJECTION	:	61.00	mm
Di = INSIDE DIAMETER OF SHELL (Corroded)	:	2702.00	mm
Da = OUTSIDE DIAMETER OF SHELL	:	2758.00	mm
di = INSIDE DIAMETER OF NOZZLE (Corroded)	:	402.00	mm
da = OUTSIDE DIAMETER OF NOZZLE	:	458.00	mm
Ts = USED THICKNESS OF SHELL	:	29.00	mm
Tn = USED THICKNESS OF NOZZLE	:	29.00	mm
c = CORROSION ALLOWANCE	:	1.00	mm

[A] SUPPORTING LENGTH FOR THE PARENT COMPONENT

$$\begin{aligned}
 b &= [(Di + Ts - c) \times (Ts - c)]^{0.5} \\
 &= [(2702.00 + 29.0 - 1.00) \times (29.0 - 1.00)]^{0.5} = 276.48 \text{ mm}^2
 \end{aligned}$$

[B] OUTWARD SUPPORTING LENGTH OF BRANCH (NOZZLE NECK)

$$\begin{aligned}
 ls &= 1.25 \times [(di + Tn - c) \times (Tn - c)]^{0.5} \\
 &= 1.25 \times [(402.00 + 29.00 - 1.00) \times (29.00 - 1.00)]^{0.5} \\
 &= 137.16 \text{ mm}^2
 \end{aligned}$$

Therefore, outward supporting length = smaller of (ho, ls) = 70.00 mm²

[C] INWARD SUPPORTING LENGTH OF BRANCH (NOZZLE NECK)

$$ls' = 0.5 \times ls = 68.58 \text{ mm}^2$$

Therefore, inward supporting length = smaller of (ho, ls') = 61.00 mm²

[D] TOTAL EFFECTIVE SUPPORTING LENGTH OF BRANCH (NOZZLE NECK)

$$\begin{aligned}
 L &= ls + ls' + (Ts - c) \\
 &= 70.00 + 61.00 + (29.00 - 1.00) = 159.00 \text{ mm}^2
 \end{aligned}$$